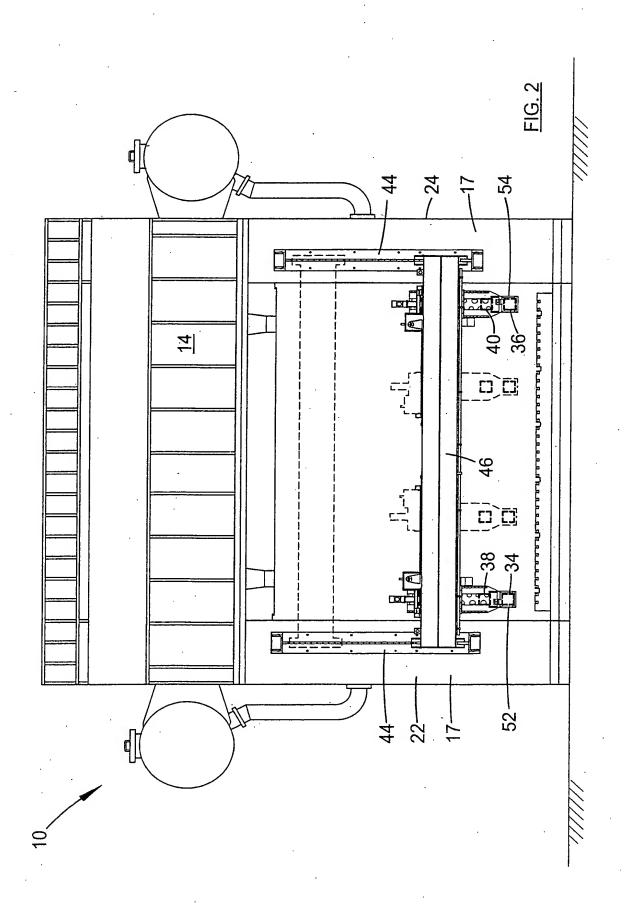
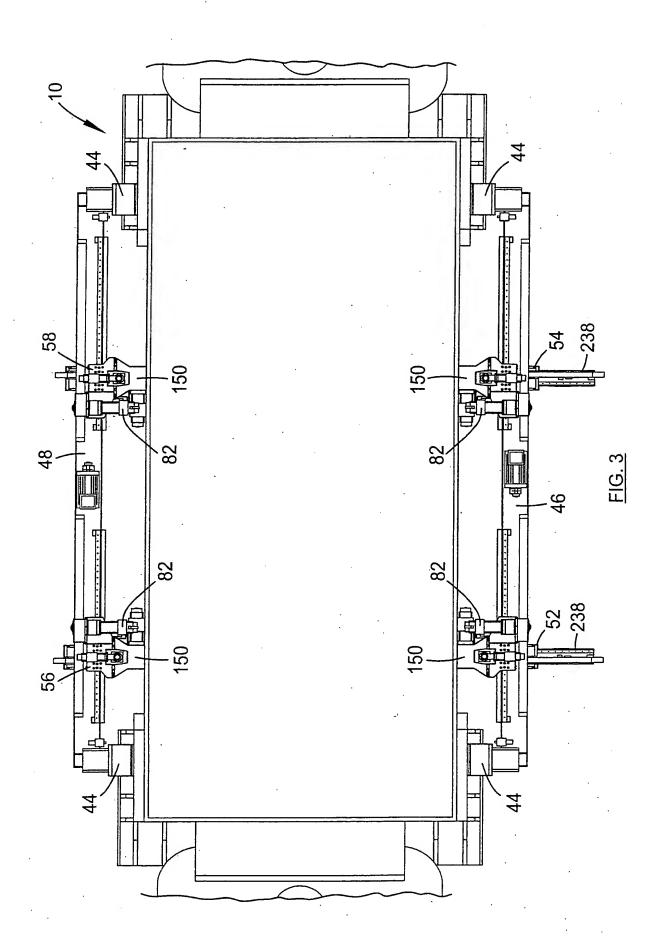
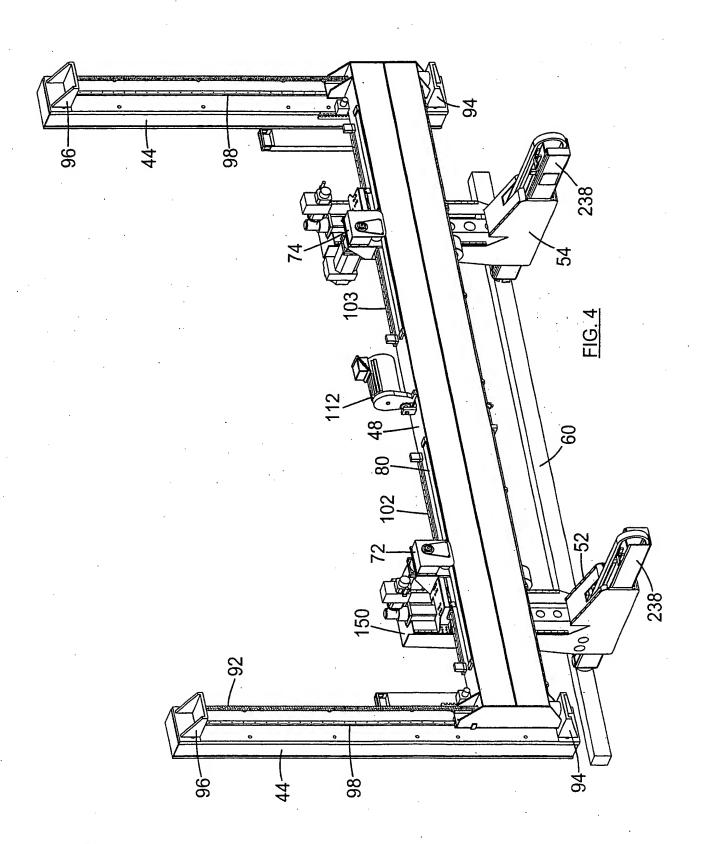


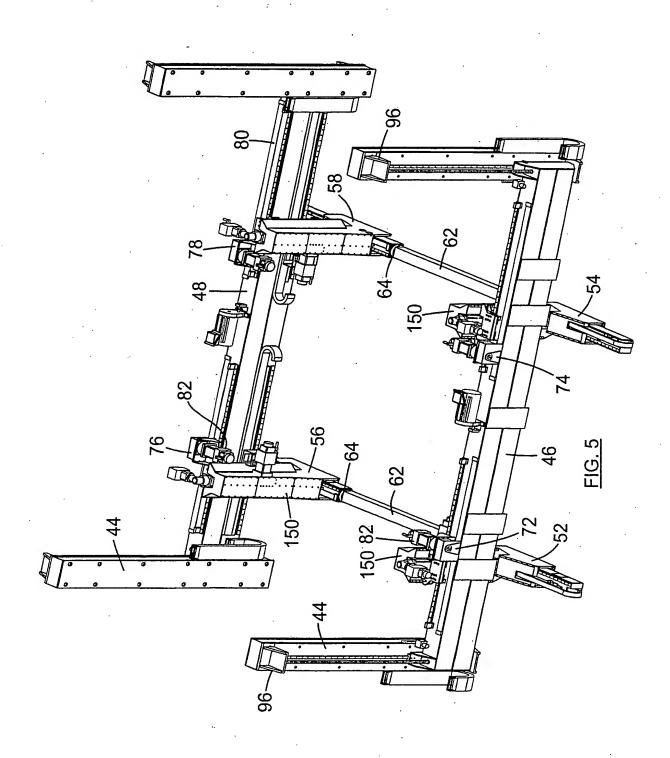
FIG. 1

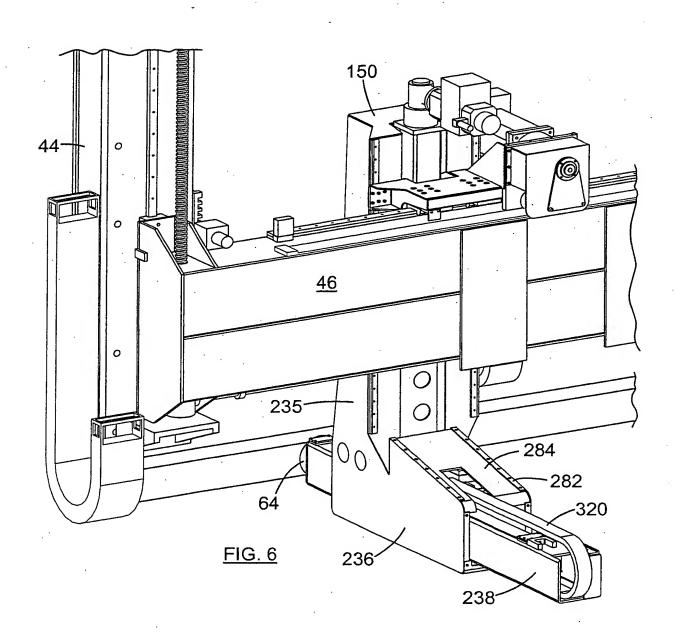




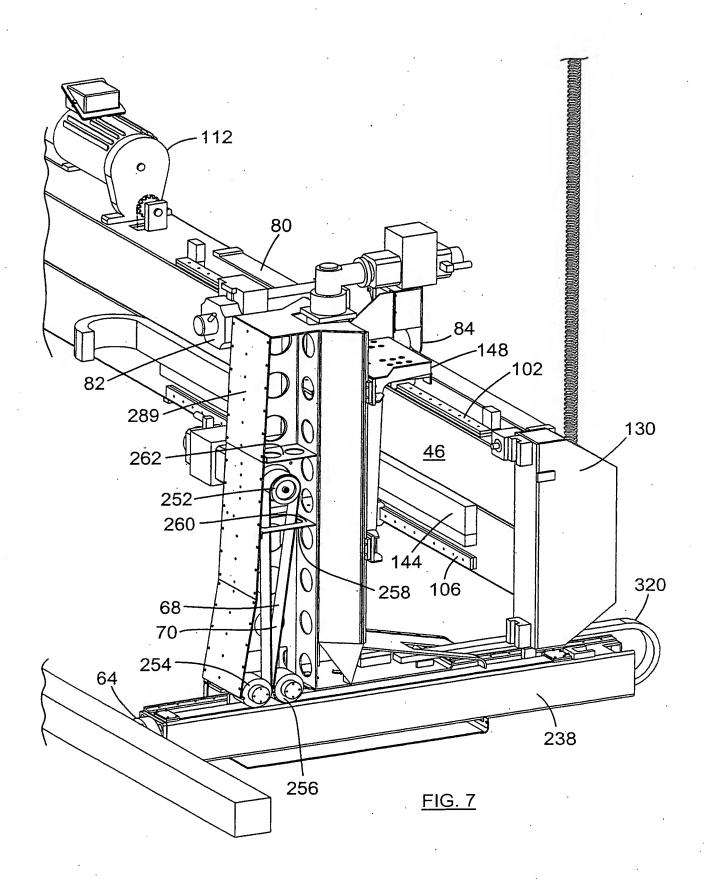
Inventor: Montgomery W. Childs
Filed: March 22, 2004
Title: WORKPIECE TRANSFER SYSTEM FOR STAMPING PRESS

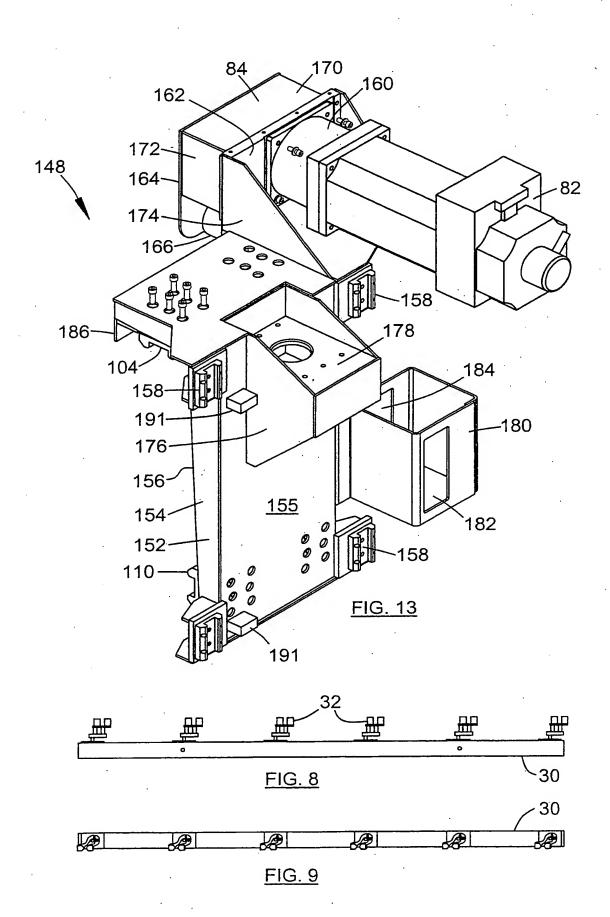




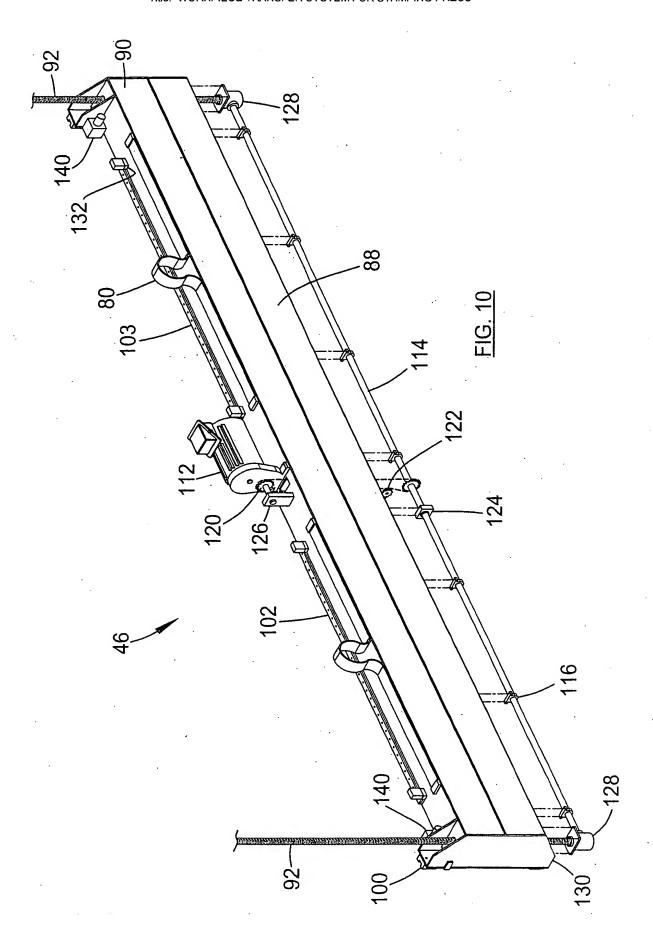


Inventor: Montgomery W. Childs
Filed: March 22, 2004
Title: WORKPIECE TRANSFER SYSTEM FOR STAMPING PRESS

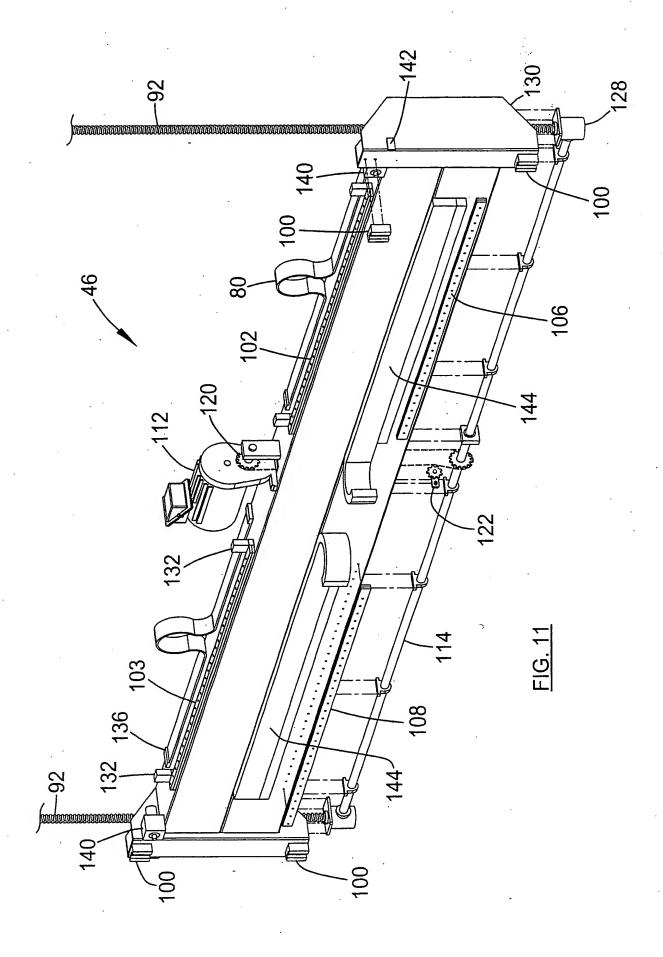


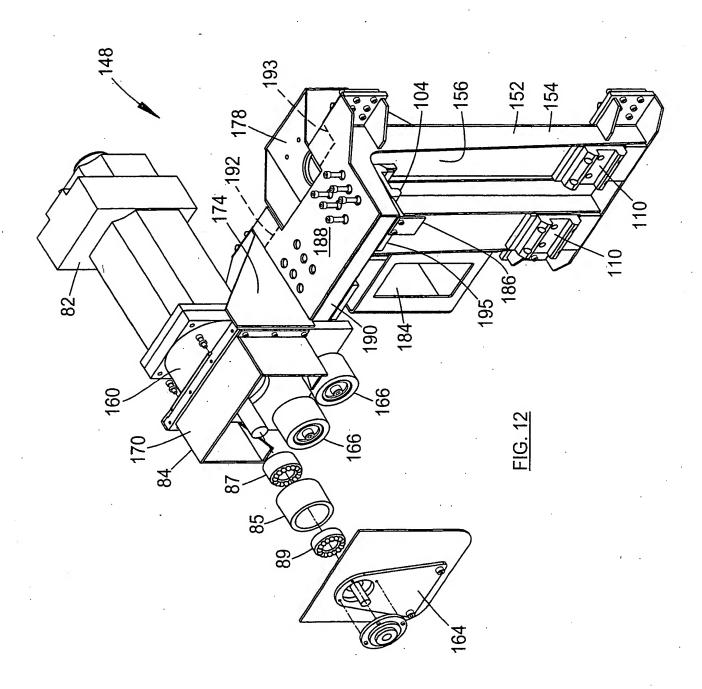


Inventor: Montgomery W. Childs
Filed: March 22, 2004
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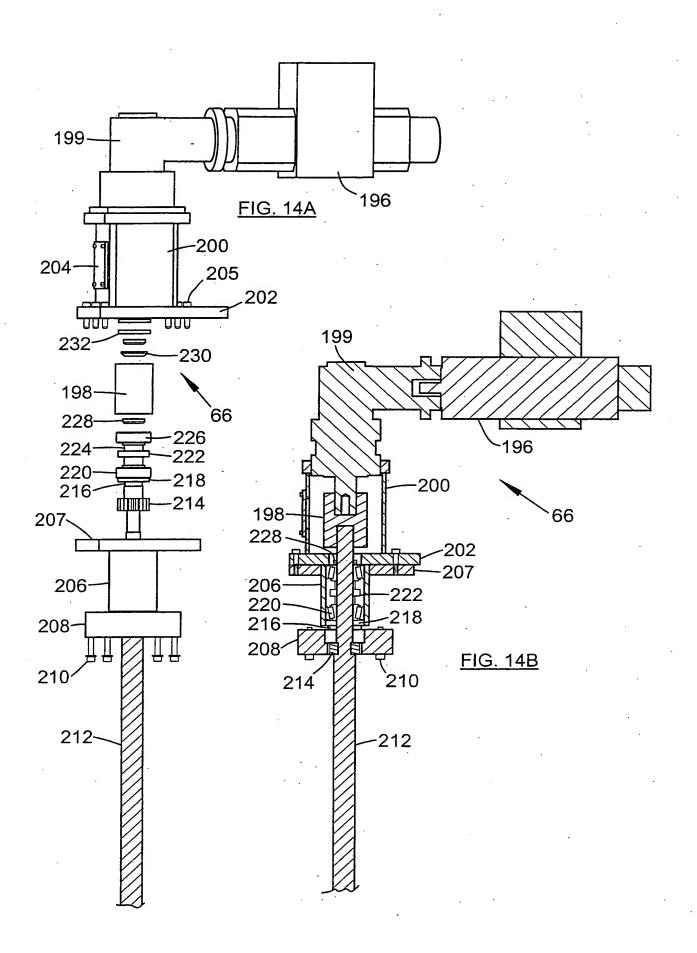


Inventor: Montgomery W. Childs Filed: March 22, 2004 Title: WORKPIECE TRANSFER SYSTEM FOR STAMPING PRESS

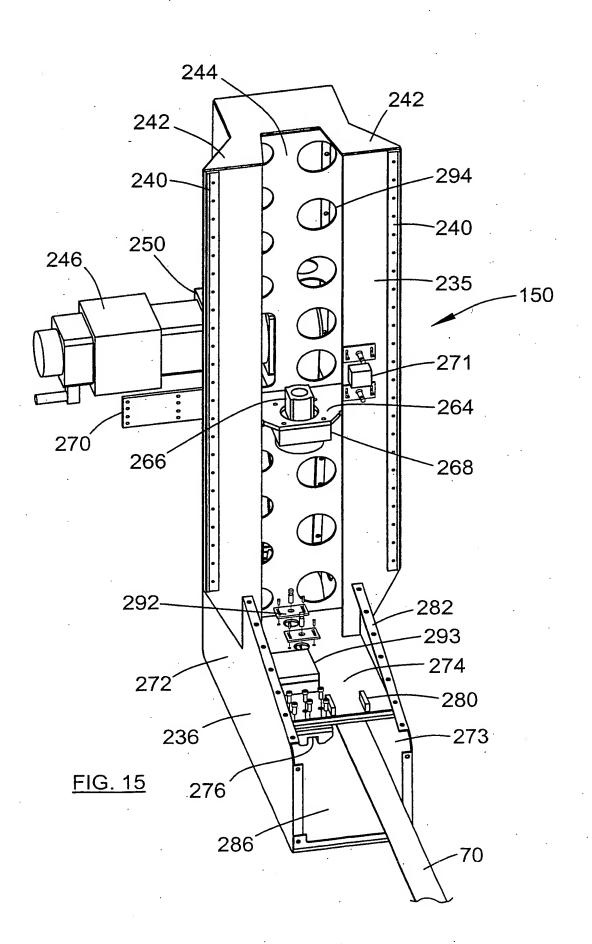


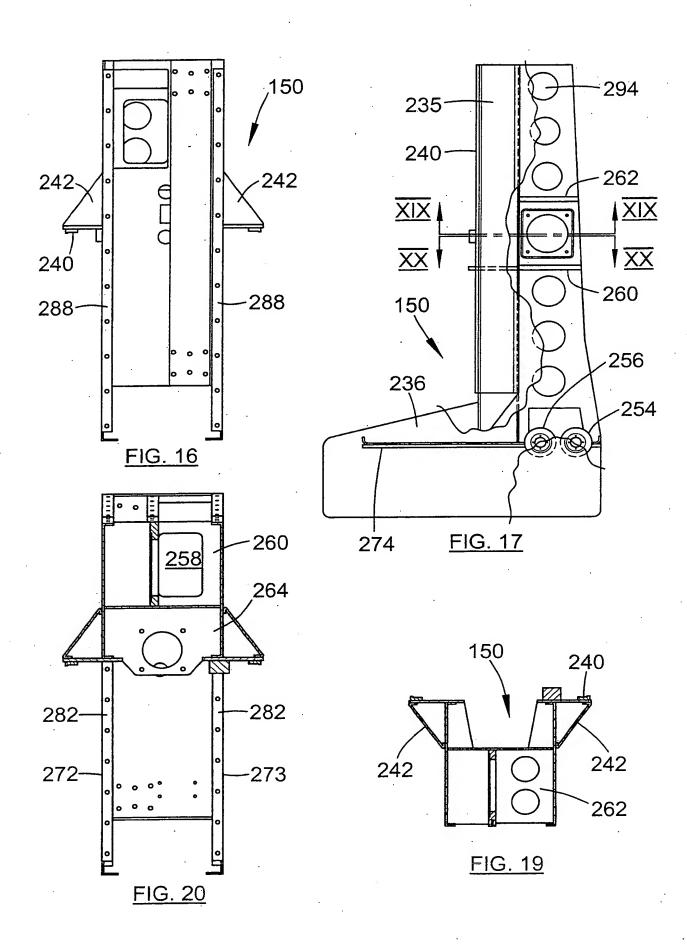


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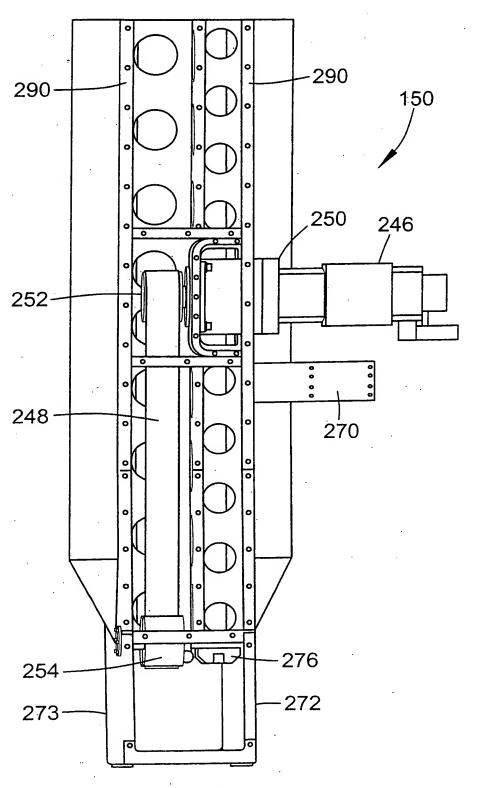


FIG. 18

Inventor: Montgomery W. Childs Filed: March 22, 2004 Title: WORKPIECE TRANSFER SYSTEM FOR STAMPING PRESS

